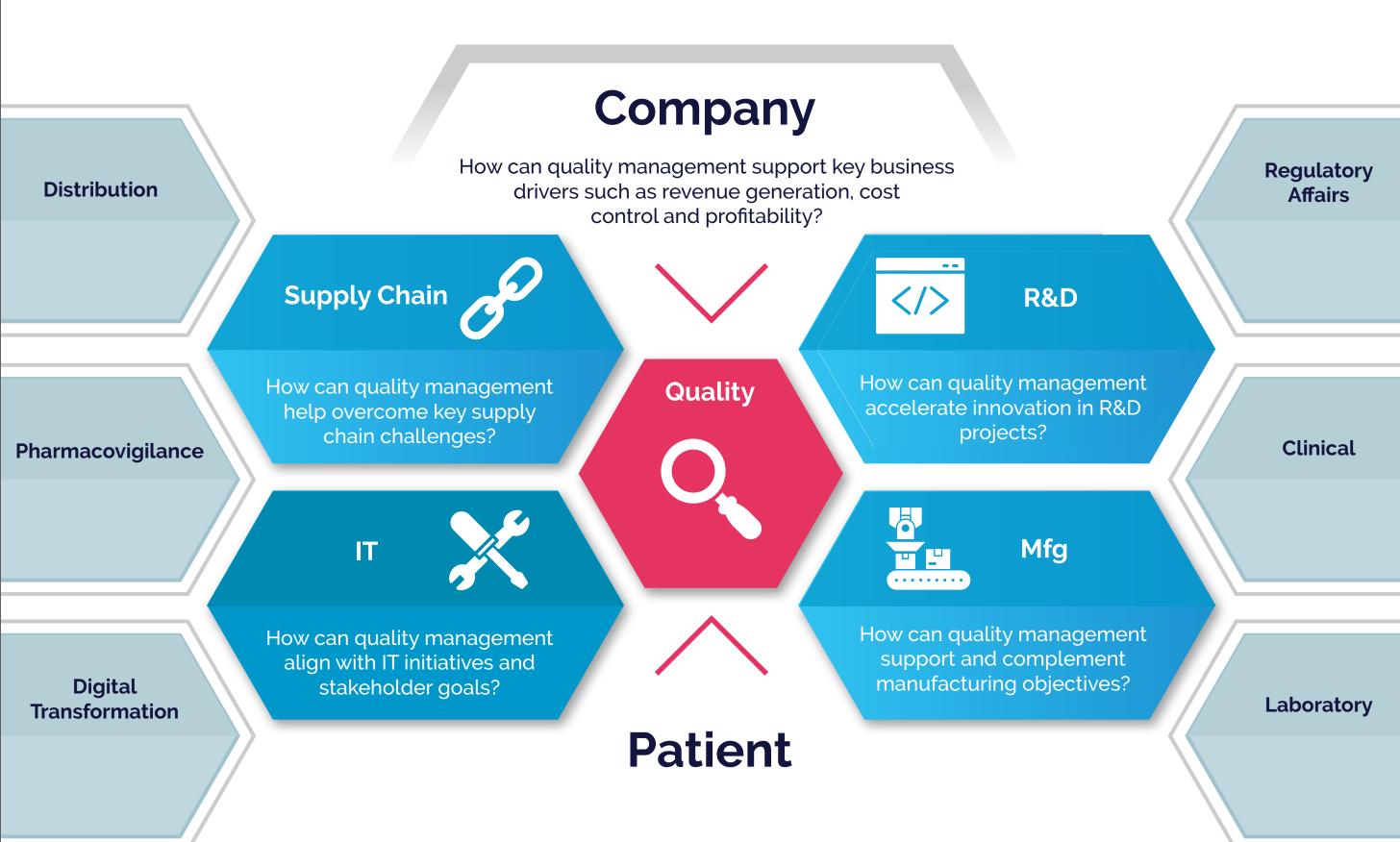
## 3 GUIDING PRINCIPLES

# OBJECTIVES:

### **ALIGN** with the wider business

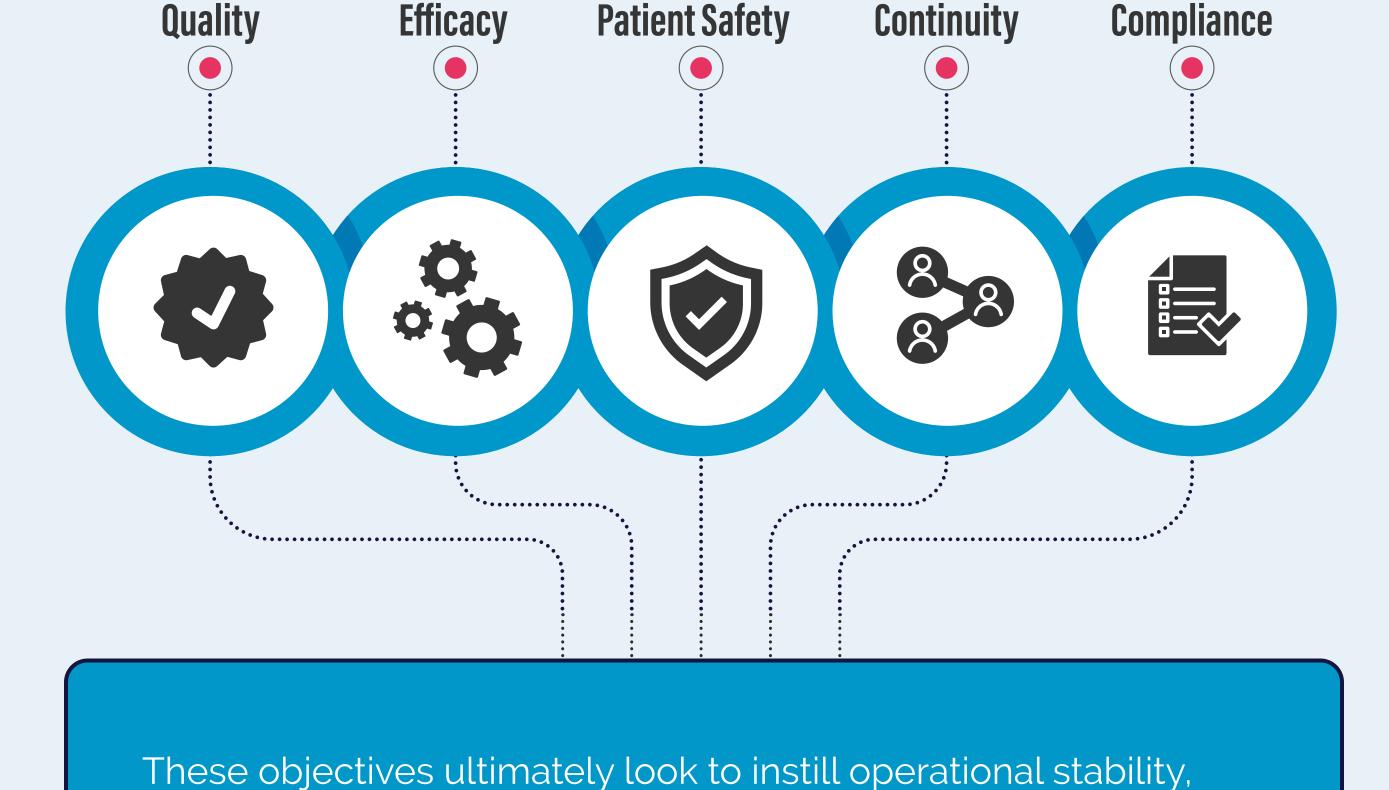
Quality needs to support overall company objectives, but also align with other business unit objectives like manufacturing, supply chain and IT. Such alignment will ensure a stronger overall business case for investment in your quality initiatives.



**High Product** 

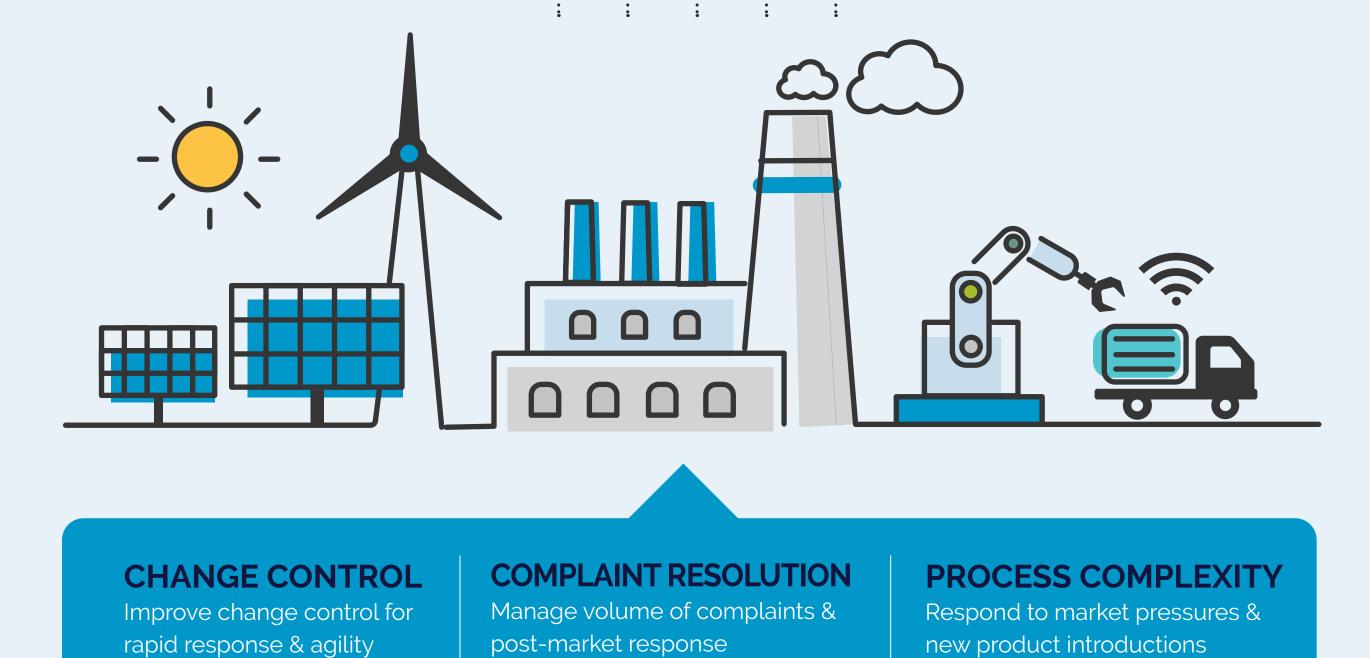
### DEFINE based on core quality Imperatives There are traditionally five proven, over-arching

objectives commonly shared by quality leaders in life science companies. **Maintain Ensure Supply Ensure** Safeguard



improvement by addressing today's quality challenges such as:

predictability, efficiency and incremental continuous



**AUDITS & INSPECTIONS** Manage internal & external audits and inspections

#### **SUPPLIER QUALITY** Onboard, manage & collaborate with growing network of suppliers

and needs

#### **OPERATIONAL VISIBILITY** Manage and improve operational

management to optimize supply

chain continuity and speed.

outcomes & insights

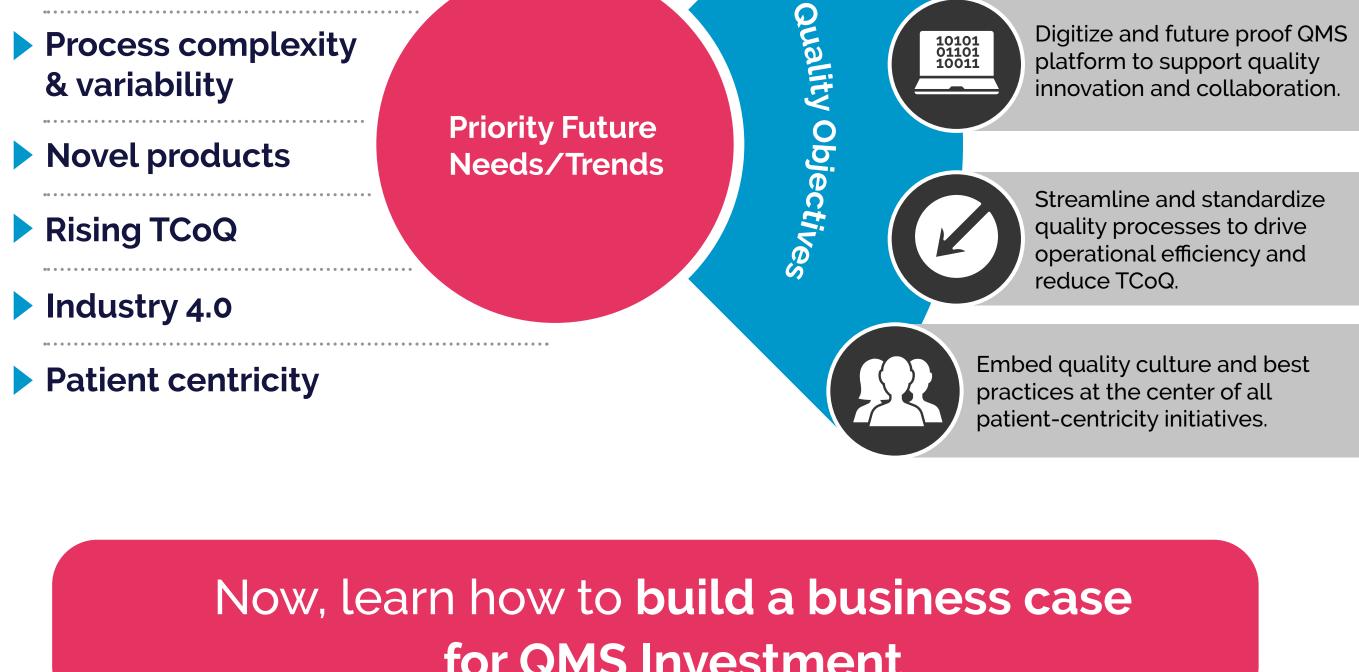
Supply chain complexity

Pace of innovation

### Although core quality objectives remain fairly consistent, quality leaders are facing increasing pressure internally and externally. Industry trends are changing the way

REFINE by considering future trends

businesses operate to remain competitive, which puts even greater demands on quality departments to innovate and add value. Virtualize supplier quality



for QMS Investment

